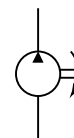


IPH Series IP Pump

3.6 to 125.9cm³/rev
30MPa



❖ This is a new design series in which all pump types are installation compatible with previous designs. Note, however, that there is no longer compatibility for some of the seal components between the IPH-3 and IPH-4 sizes and design numbers 10 and 12.

Features

- ① A patented axial and radial pressure loading system provides high efficiency and generates pressures up to 30MPa {306kgf/cm²}.
- ② Outstanding durability and very long life.
- ③ A modified involute short-tooth gear enables internal gearing for greatly reduced pulsation and noise, and exceptionally quiet operation.
- ④ A simple structure makes maintenance and inspection easier.

Specifications

Model No.	Capacity cm ³ /rev	Rated Pressure MPa	Maximum Operating Pressure MPa(kgf/cm ²)	Minimum Revolution Speed min ⁻¹	Maximum Revolution Speed min ⁻¹	Weight kg	
						Type A	Type B
IPH-2A(B)- 3.5-11	3.60	25 {255}	30 {306}	600	2000	4.4	2.4
5	5.24					4.5	2.5
6.5	6.55					4.6	2.6
8	8.18					4.8	2.8
IPH-3A(B)- 10-20	10.2	25 {255}	30 {306}	600	2000	10.5	4.8
13	13.3					10.7	5.0
16	15.8					11.0	5.3
IPH-4A(B)- 20-20	20.7	25 {255}	30 {306}	500	2000	15.2	9.5
25	25.7					15.7	10.0
32	32.3					16.2	10.5
IPH-5A(B)- 40-21(11)	40.8	25 {255}	30 {306}	400	2000	32.0	19.0
50	50.3					33.0	20.0
64	63.9					34.0	21.0
IPH-6A(B)- 80-21(11)	81.3	25 {255}	30 {306}	300	2000	62.0	39.0
100	101.6					64.0	41.0
125	125.9					66.0	43.0

- Note) 1.Capacity: Logical discharge rate per rotation.
 2.Suction Pressure: +0.02 to +0.3MPa {−0.2 to +0.3kgf/cm²}
 3.Maximum working pressure shown here is the pressure limit when there are frequent pressure changes.
 4.Avoid installation with the suction port towards the bottom of the pump.
 5.Specify using the model number format shown below when pipe flanging is required.

●Handling

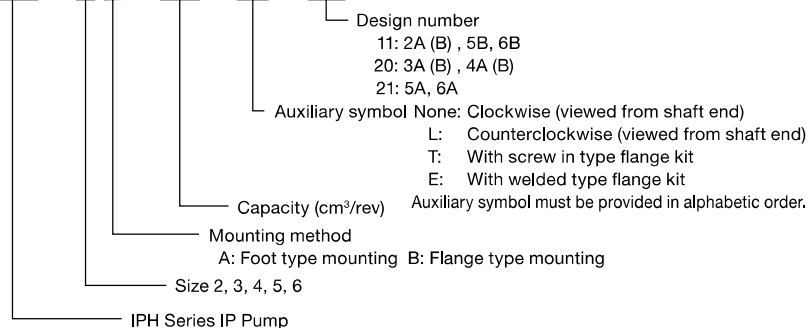
- ① For the hydraulic operating fluid, use an R&O type and wear-resistant type of ISO VG32 to 68 or equivalent (viscosity index of at least 90). Use hydraulic operating fluid that provides kinematic viscosity during operation in the range of 20 to 150mm²/s.
- ② The operating temperature range is 5 to 65°C. When the oil temperature at startup is 5°C or less, perform a warm-up operation at low pressure until the oil temperature reaches 5°C. Use the

pump in an area where the temperature is within the range of 0 to 60°C.

- ③ Suction pressure is −0.02 to +0.03MPa (−0.2 to +0.3kgf/cm²), and the suction port flow rate should be to greater than 2m/sec.
- ④ Avoid pulley, gear, and other drive systems that impart a radial or thrust load on the end of the pump shaft.
- ⑤ Mount the hydraulic pump so its pump shaft is oriented horizontally. Provide a suction strainer with a filtering grade of about 100μm (150 mesh). For the return line to the tank, use a 25μm line filter.
- ⑥ Manage hydraulic operating fluid—so contamination is maintained at ISO4406 21/19/16 or lower. Take care to avoid contamination with water and other foreign matter, and watch out for discoloration. Whitish fluid indicates that air has contaminated the fluid, and brownish fluid indicates the fluid is dirty.
- ⑦ Operate within the RPM range in the catalog for the minimum RPM of the pump. Unload the pump's load pressure to operate at variable speeds. Condition of inflow piping must produce as little inflow load pressure as possible to minimize effect of cavitation.

Explanation of model No.

IPH - 4 B - 25 - LT - 20



(Continued on following page)

⑧ When using water- or glycol-based hydraulic operating fluid, refer to page N-3 for details on applicable models of hydraulic pumps.

⑨ At startup, repeat the inching operation (start-stop) to bleed air from the pump and pipes.

⑩ Equip an air bleed valve in circuits where it is difficult to bleed air before startup. See page C-13 for more information.

⑪ To ensure proper lubrication of the pump's rubbing surfaces, supply oil to the interior of the pump before starting operation.

⑫ When centering the pump shaft, eccentricity with the motor shaft should be no greater than 0.05mm. Use a pump mounting base of sufficient rigidity. The angle error should be no greater than 1°.

⑬ Contact your agent for information about engines.

● Inverter Drive Precautions

① Set the revolution speed within the range of the pump specification revolution speed.

② Changing the revolution speed may also affect the pump performance curves. Before using the inverter, check if the pressure and motor load factor are within the range of use. Failure to follow these precautions creates the risk of damage to the pump and burnout of the motor.

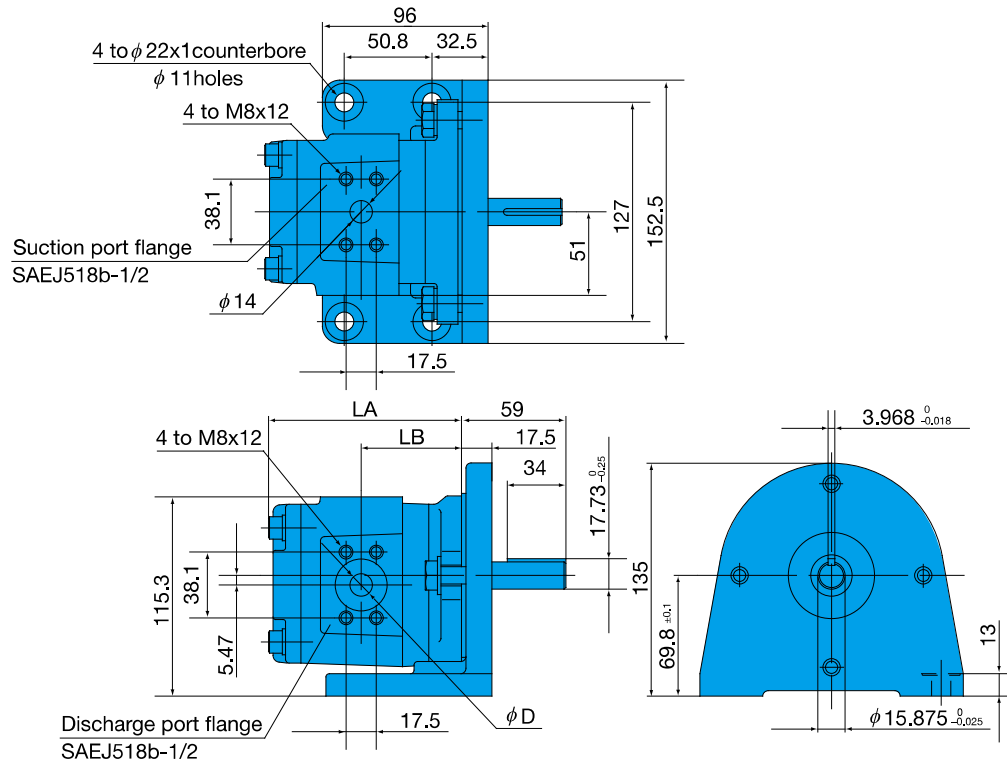
Discharge Rate and Required Input for Each Pump Speed

Speed	Model No.	Pressure MPa	Discharge Rate ℓ/min						Required Input kW					
			0.7	7	14	21	25	30	0.7	7	14	21	25	30
1000 min ⁻¹	IPH-2A(B)- 3.5-11 5 6.5 8	3.5-11	3.60	3.49	3.39	3.28	3.23	3.15	0.09	0.62	1.12	1.63	1.93	2.30
		5	5.24	5.09	4.93	4.78	4.70	4.60	0.12	0.79	1.47	2.26	2.63	3.19
		6.5	6.55	6.37	6.19	6.03	5.93	5.82	0.16	0.97	1.82	2.79	3.25	3.95
		8	8.18	7.95	7.74	7.54	7.40	7.26	0.19	1.19	2.24	3.45	4.01	4.86
	IPH-3A(B)-10-20 13 16	10-20	10.2	9.95	9.71	9.47	9.23	9.17	0.25	1.59	2.73	4.25	5.06	6.14
		13	13.3	13.0	12.7	12.4	12.3	12.1	0.32	2.02	3.57	5.35	6.29	7.73
		16	15.8	15.4	15.1	14.8	14.6	14.3	0.37	2.37	4.23	6.35	7.47	9.19
	IPH-4A(B)-20-20 25 32	20-20	20.7	20.2	19.8	19.3	19.1	18.8	0.50	3.13	5.56	8.24	9.80	11.7
		25	25.7	25.2	24.7	24.2	23.9	23.6	0.61	3.79	6.89	10.3	12.1	14.6
		32	32.3	31.6	31.0	30.4	30.1	29.6	0.75	4.71	8.67	12.8	15.3	18.4
1200 min ⁻¹	IPH-2A(B)- 3.5-11 5 6.5 8	3.5-11	4.32	4.20	4.08	3.97	3.91	3.83	0.11	0.66	1.23	1.83	2.15	2.61
		5	6.28	6.12	5.95	5.79	5.70	5.58	0.15	0.95	1.77	2.62	3.09	3.74
		6.5	7.86	7.67	7.48	7.29	7.18	7.05	0.19	1.16	2.19	3.24	3.81	4.63
		8	9.81	9.58	9.34	9.11	8.97	8.81	0.23	1.44	2.70	4.00	4.70	5.71
	IPH-3A(B)-10-20 13 16	10-20	12.2	11.9	11.7	11.4	11.3	11.1	0.30	1.86	3.28	4.93	5.93	7.20
		13	15.9	15.9	15.3	15.0	14.8	14.6	0.39	2.37	4.28	6.42	7.56	9.28
		16	18.9	18.5	18.2	17.8	17.6	17.4	0.45	2.77	5.09	7.63	8.98	11.1
	IPH-4A(B)-20-20 25 32	20-20	24.8	24.3	23.8	23.4	23.1	22.8	0.62	3.76	6.67	9.88	11.8	14.2
		25	30.8	30.3	29.8	29.3	29.0	28.6	0.75	4.56	8.27	12.3	14.7	17.5
		32	38.7	38.1	37.4	36.8	36.3	35.9	0.92	5.66	10.4	15.5	18.4	22.0
1500 min ⁻¹	IPH-2A(B)- 3.5-11 5 6.5 8	3.5-11	5.40	5.25	5.10	4.97	4.89	4.79	0.14	0.96	1.68	2.46	2.89	3.46
		5	7.86	7.65	7.44	7.24	7.11	6.97	0.20	1.17	2.21	3.31	3.85	4.69
		6.5	9.82	9.59	9.35	9.12	8.97	8.82	0.25	1.49	2.73	4.09	4.76	5.78
		8	12.3	11.9	11.6	11.4	11.2	11.0	0.30	1.78	3.37	5.05	5.87	7.14
	IPH-3A(B)-10-20 13 16	10-20	15.3	14.9	14.6	14.3	14.1	13.9	0.40	2.31	4.15	6.22	7.40	8.99
		13	19.9	19.5	19.1	18.8	18.6	18.3	0.51	2.95	5.41	8.03	9.44	11.6
		16	23.7	23.2	22.7	22.3	22.1	21.8	0.59	3.46	6.42	9.53	11.2	13.8
	IPH-4A(B)-20-20 25 32	20-20	31.0	30.4	29.8	29.3	28.9	28.4	0.81	4.70	8.33	12.4	14.7	17.6
		25	38.5	37.8	37.2	36.6	36.1	35.7	0.98	5.69	10.4	15.4	18.3	21.9
		32	48.4	47.6	46.8	45.9	45.4	44.9	1.20	7.07	13.1	19.3	22.9	27.5
1800 min ⁻¹	IPH-2A(B)- 3.5-11 5 6.5 8	3.5-11	6.48	6.33	6.16	6.01	5.92	5.82	0.17	1.16	2.02	2.95	3.46	4.15
		5	9.43	9.21	8.99	8.76	8.61	8.46	0.24	1.45	2.65	3.47	4.62	5.61
		6.5	11.7	11.5	11.2	11.0	10.9	10.7	0.30	1.78	3.27	4.92	5.71	6.93
		8	14.7	14.4	14.1	13.7	13.6	13.3	0.37	2.20	4.04	6.06	7.05	8.56
	IPH-3A(B)-10-20 13 16	10-20	18.3	18.0	17.6	17.3	17.1	16.8	0.49	2.90	5.04	7.47	8.89	10.8
		13	23.9	23.5	23.1	22.7	22.5	22.2	0.62	3.67	6.57	9.63	11.3	13.9
		16	28.4	27.9	27.5	27.0	26.7	26.4	0.72	4.30	7.80	11.4	13.5	16.5
	IPH-4A(B)-20-20 25 32	20-20	37.2	36.6	36.0	35.4	35.0	34.5	0.99	5.64	10.0	14.9	17.6	21.2
		25	46.2	45.6	44.9	44.3	43.8	43.3	1.20	6.83	12.4	18.5	21.9	26.3
		32	58.1	57.3	56.5	55.5	55.1	54.5	1.48	8.47	15.6	23.1	27.5	33.0
2100 min ⁻¹	IPH-2A(B)- 3.5-11 5 6.5 8	3.5-11	7.34	7.21	7.09	6.97	6.90	6.81	1.95	11.7	20.2	30.0	35.6	43.7
		5	90.5	89.2	87.9	86.6	85.9	85.0	2.34	14.1	24.9	36.9	43.8	52.6
		6.5	115.0	113.4	111.6	110.0	109.1	108.0	2.92	17.6	31.6	46.8	55.7	66.9
		8	146.3	143.7	141.4	139.0	137.5	135.8	3.88	22.4	40.2	59.6	70.9	86.1
	IPH-3A(B)-10-20 13 16	10-20	182.8	180.2	177.6	174.9	173.5	171.7	4.74	27.7	50.3	74.4	88.6	106.0
		13	226.6	223.3	220.1	216.9	215.0	212.7	5.75	33.8	62.2	92.3	110.0	131.5
		16												
	IPH-4A(B)-20-20 25 32	20-20												
		25												
		32												

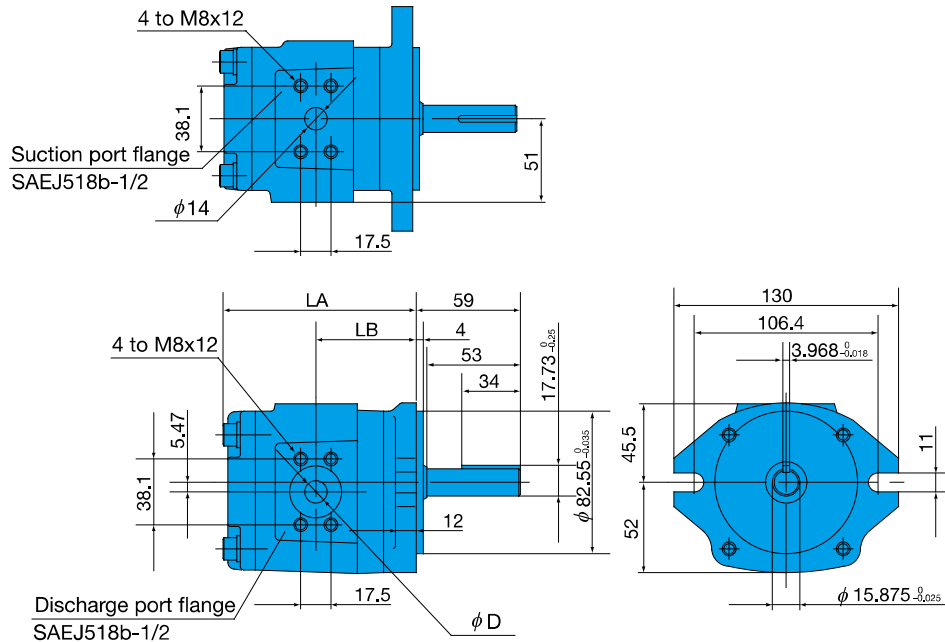
Note) Values in the table are general values at an operating fluid viscosity of 46mm²/s. Use the values when selecting the model for your needs.

Installation Dimension Drawings

IPH-2A-*-11 (Foot Mounting, Clockwise Rotation)



IPH-2B-*-11 (Flange Mounting, Clockwise Rotation)



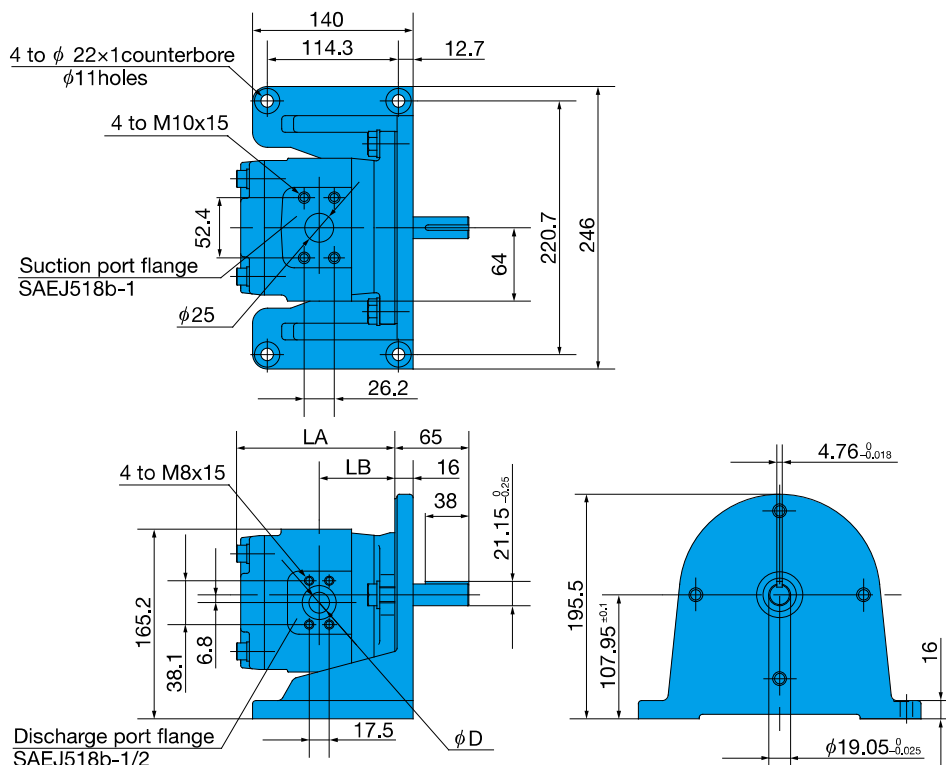
Model No.	Dimensions (mm)		
	LA	LB	ϕ D
IPH-2*-3.5-*-11	107	51.0	8.9
IPH-2*-5-*-11	112	53.5	11
IPH-2*-6.5-*-11	116	55.5	12
IPH-2*-8-*-11	121	58.0	13

Note) IPH-2A (B)-*-L-11 (foot mounting/flange mounting, counterclockwise rotation) are the mirror image of the drawings shown above. In the case the suction port flange is facing upwards, the discharge port flange is positioned to the right when viewed from the shaft side.

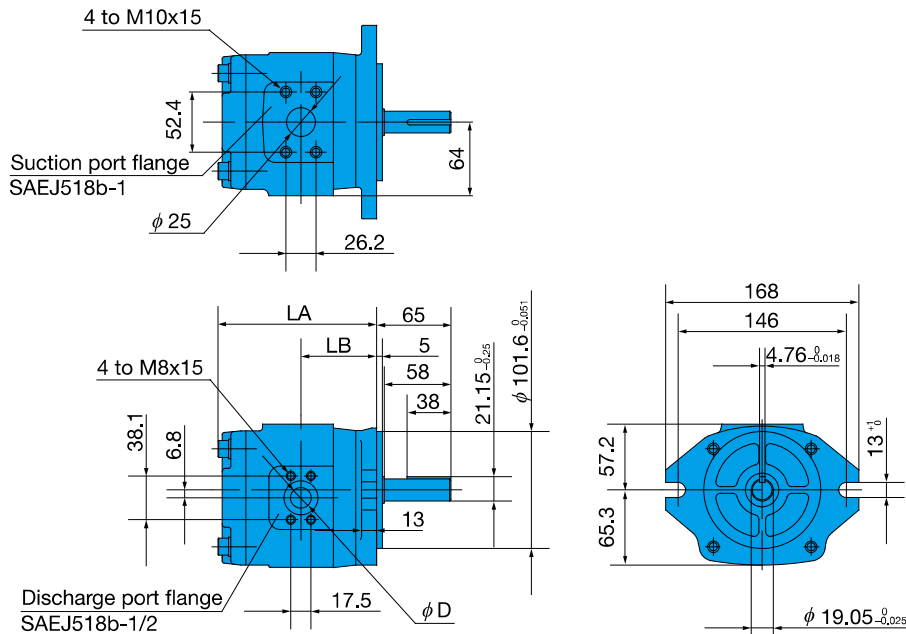




IPH-3A-*-20 (Foot Mounting, Clockwise Rotation)



IPH-3B-*-20 (Flange Mounting, Clockwise Rotation)

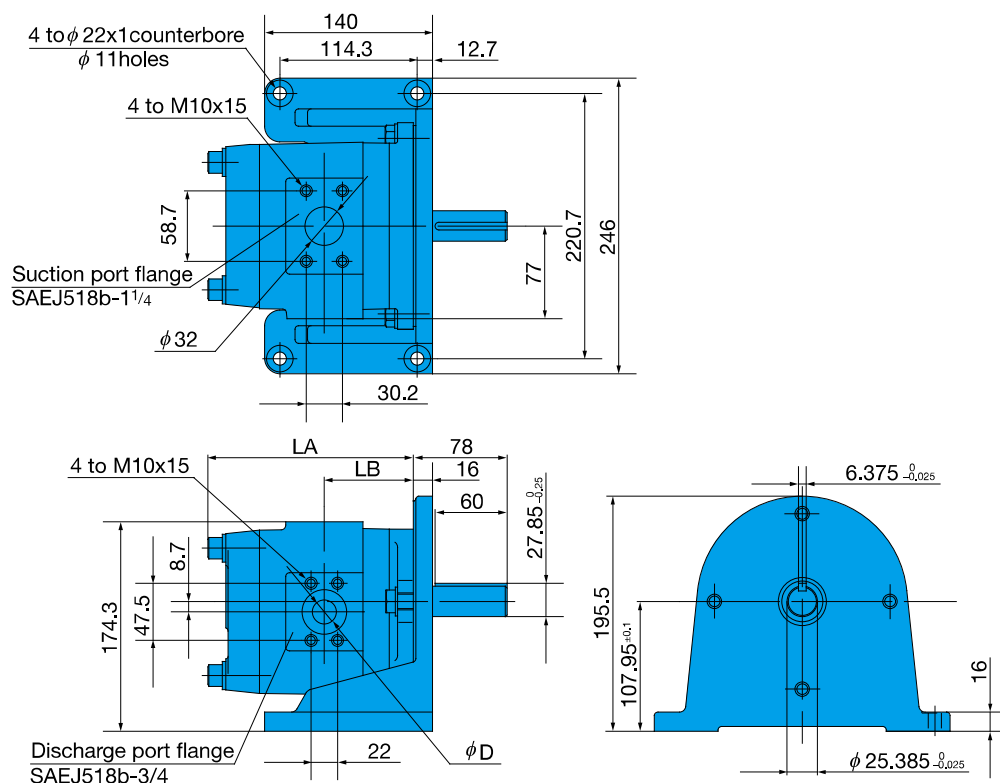


Model No.	Dimensions (mm)		
	LA	LB	ϕD
IPH-3*-10-*-20	128,5	60,0	14
IPH-3*-13-*-20	134,5	63,0	17
IPH-3*-16-*-20	139,5	65,5	18

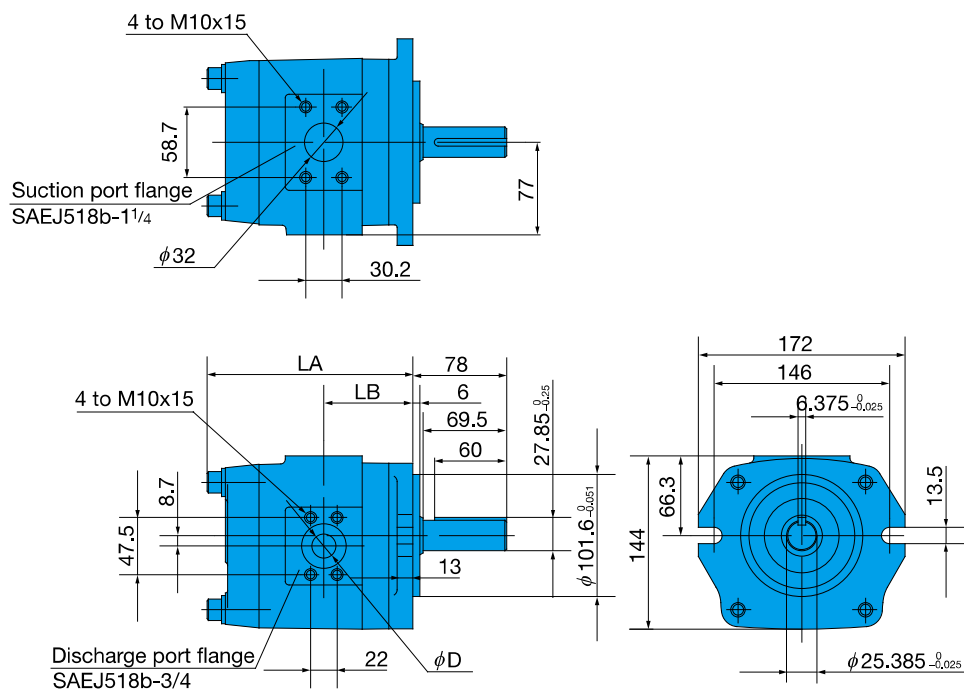
Note) IPH-3A (B)*-L-20 (foot mounting/flange mounting, counterclockwise rotation) are the mirror image of the drawings shown above. In the case the suction port flange is facing upwards, the discharge port flange is positioned to the right when viewed from the shaft side.



IPH-4A-*-20 (Foot Mounting, Clockwise Rotation)



IPH-4B-*-20 (Flange Mounting, Clockwise Rotation)

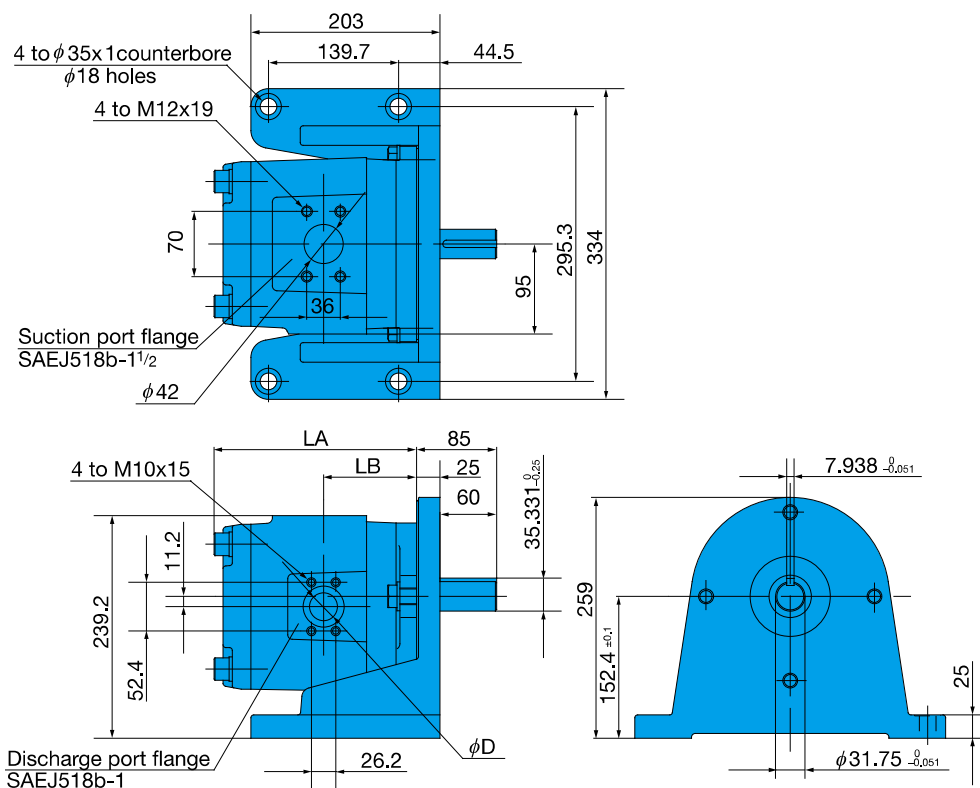


Model No.	Dimensions (mm)		
	LA	LB	ϕD
IPH-4*-20-*-20	164.5	71	18
IPH-4*-25-*-20	170.5	74	20
IPH-4*-32-*-20	178.5	78	24

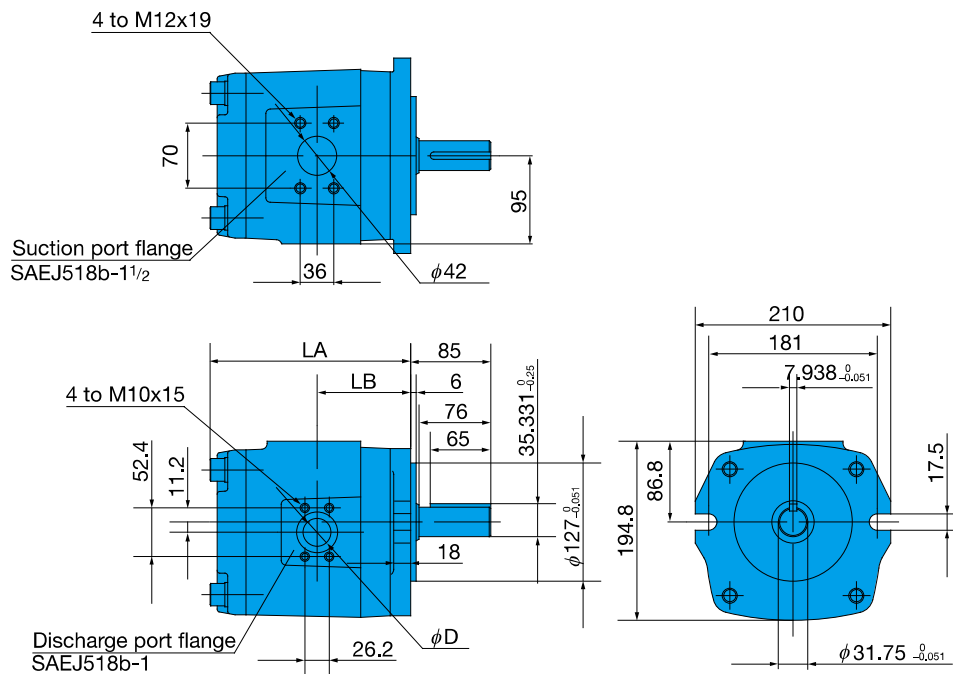
Note) IPH-4A (B) *-L-20 (foot mounting/flange mounting, counterclockwise rotation) are the mirror image of the drawings shown above. In the case the suction port flange is facing upwards, the discharge port flange is positioned to the right when viewed from the shaft side.



IPH-5A-*-21 (Foot Mounting, Clockwise Rotation)



IPH-5B-*-11 (Flange Mounting, Clockwise Rotation)

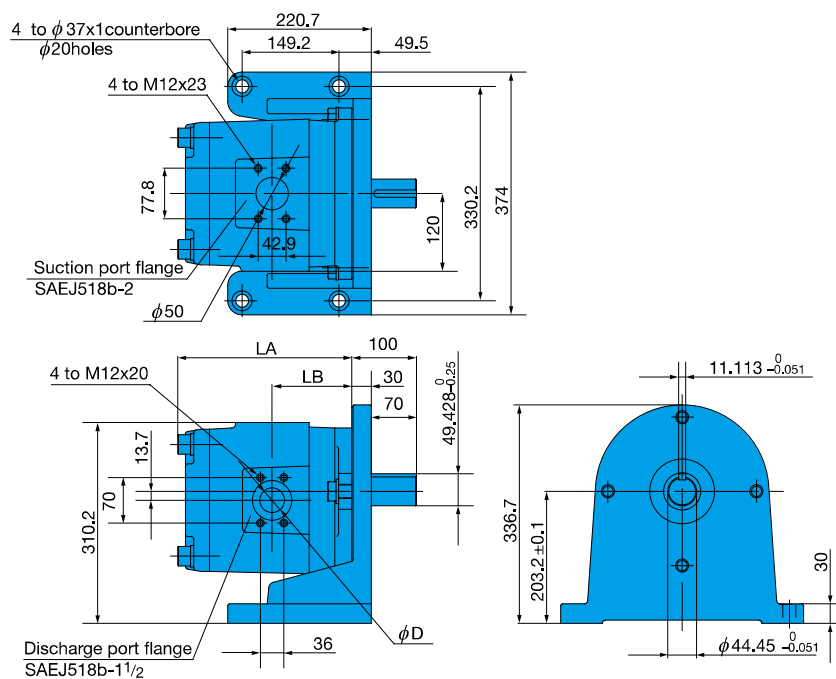


Model No.	Dimensions (mm)		
	LA	LB	ϕD
IPH-5*-40*-21(11)	201.5	91.0	24
IPH-5*-50*-21(11)	208.5	94.5	26
IPH-5*-64*-21(11)	218.5	99.5	28

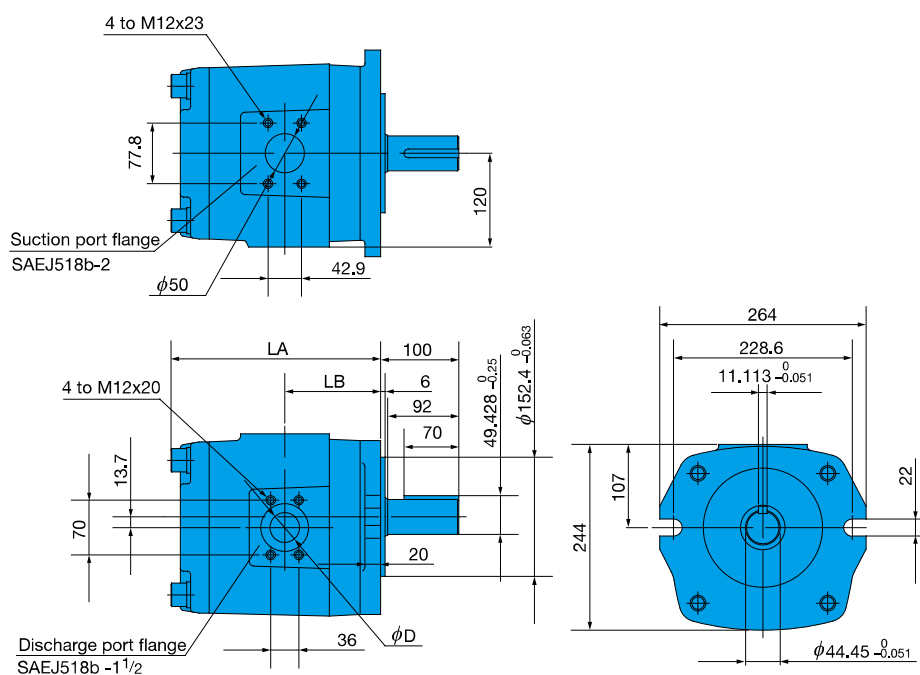
Note) IPH-5A (B)-*-L-21 (11) (foot mounting/flange mounting, counterclockwise rotation) are the mirror image of the drawings shown above. In the case the suction port flange is facing upwards, the discharge port flange is positioned to the right when viewed from the shaft side.



IPH-6A-*-21 (Foot Mounting, Clockwise Rotation)



IPH-6B-*-11 (Flange Mounting, Clockwise Rotation)

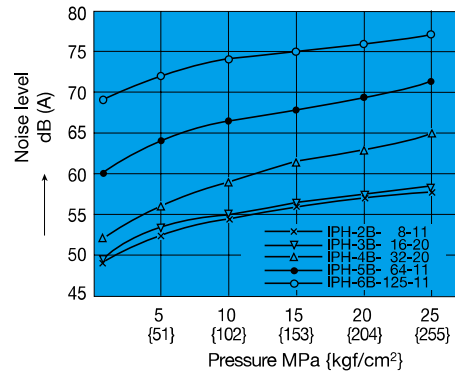
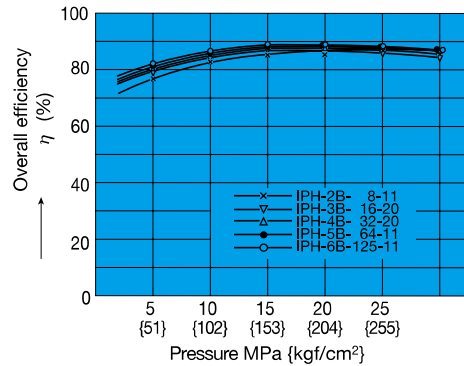
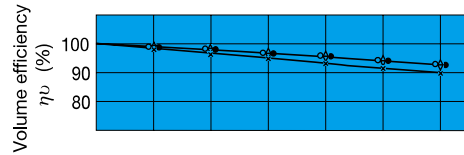


Model No.	Dimensions (mm)		
	LA	LB	ϕD
IPH-6*- 80-*-21(11)	241.5	111.5	32
IPH-6*-100-*-21(11)	251.5	116.5	36
IPH-6*-125-*-21(11)	263.5	122.5	38

Note) IPH-6A (B) *-L-21 (11) (foot mounting/flange mounting, counterclockwise rotation) are the mirror image of the drawings shown above. In the case the suction port flange is facing upwards, the discharge port flange is positioned to the right when viewed from the shaft side.

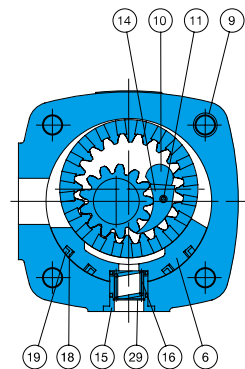
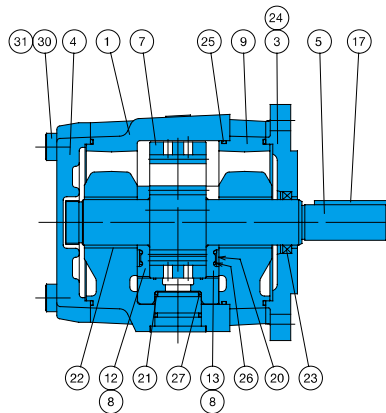
Performance Curves

Revolution Speed 1200min⁻¹
 Operating Hydraulic Fluid Viscosity 46mm²/s
 Representative Characteristics Under Above Conditions



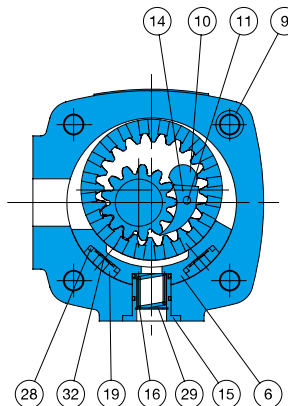
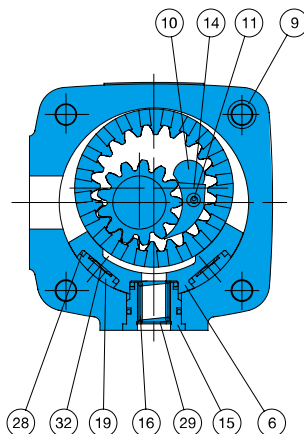
Cross-sectional Drawings

IPH-*B-*-*



Note) Drawings shown above are the IPH-5 and IPH-6.

The lower left cross-sectional drawing is the IPH-4, the radial seal #18 was removed and a wave washer was added. The lower right cross-sectional drawing is the IPH-2 and IPH-3, the bushing #8 was removed, the spring pin #11 was replaced with a guide pin, and the radial seal #18 was removed and a wave washer #32 was added.

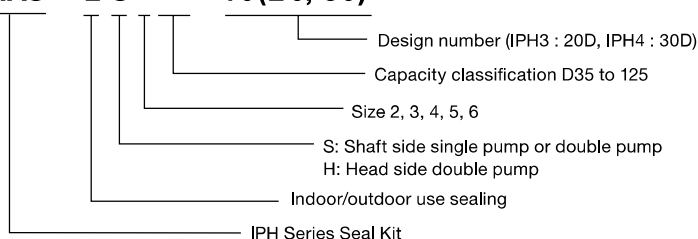


Part No.	Part Name
1	Body -1
2	Body -2
3	Mounting
4	Rear cover
5	Pinion shaft
6	Radial piston
7	Internal gear
8	Bushing
9	Knock pin
10	Stopper pin
11	Spring pin (guide pin)
12	Axial plate -1
13	Axial plate -2
14	Feeler piece
15	Spring holder
16	Spring
17	Key
18	Radial seal
19	Radial backup ring
20	Axial backup ring
21	Backup ring
22	Bearing
23	Oil seal
24	Pin
25	O-ring
26	O-ring
27	O-ring
28	O-ring
29	Snap ring
30	Screw
31	Washer
32	Wave washer

IPH Series Seal Kit

Understanding Seal Kit **IHAS - 2 S * *** - 10(20, 30)**

Model Numbers :



Seal Kit Number	Applicable Pump Model No.	Component Part Numbers							
		18	Q'ty	19	Q'ty	20	Q'ty	21	Q'ty
		Radial Seal		Radial Backup Ring		Axial Backup Ring		Backup ring	
IHAS-2S2D35-10	IPH-2A(B)-3.5-11			IH34J-102D35-1A	2	IH34J-202000	2	IH34J-402D35	1
2S2005-10	5			102005-1A	2	"	2	402005	1
2S2D65-10	6.5			102D65-1A	2	"	2	402D65	1
2S2008-10	8			102008-1A	2	"	2	402008	1
IHAS-2S3010-20	IPH-3A(B)-10-20			IH34J-103010-1A	2	IH34J-203000	2	IH34J-403010	1
2S3013-20	13			103013-1A	2	"	2	403013	1
2S3016-20	16			103016-1A	2	"	2	403016	1
IHAS-2S4020-30	IPH-4A(B)-20-20			IH34J-104020-2A	2	IH34J-204000-1A	2	IH34J-404020	1
2S4025-30	25			104025-2A	2	"	2	404025	1
2S4032-30	32			104032-2A	2	"	2	404032	1
IHAS-2S5040-10	IPH-5A(B)-40-21(11)	IH33J-105040-1A	2	IH34J-105040-1A	2	IH34J-205000	2	IH34J-405040	1
2S5050-10	50	105050-1A	2	105050-1A	2	"	2	405050	1
2S5064-10	64	105064-1A	2	105064-1A	2	"	2	405064	1
IHAS-2S6080-10	IPH-6A(B)-80-21(11)	IH33J-106080-1A	2	IH34J-106080-1A	2	IH34J-206000	2	IH34J-406080	1
2S6100-10	100	106100-1A	2	106100-1A	2	"	2	406100	1
2S6125-10	125	106125-1A	2	106125-1A	2	"	2	406125	1

Seal Kit Number	Component Part Numbers									
	23	Q'ty	25	Q'ty	26	Q'ty	27	Q'ty	28	Q'ty
	Oil seal		O-ring		O-ring		O-ring		O-ring	
IHAS-2S2D35-10	ISD-20328	1	R68×2	3	R23×2	2	R10×2	1	R10×2	2
2S2005-10	"	1	"	3	"	2	R12×2	1	R12×2	2
2S2D65-10	"	1	"	3	"	2	R14×2	1	R14×2	2
2S2008-10	"	1	"	3	"	2	R16×2	1	R16×2	2
IHAS-2S3010-20	ISD-25388	1	R86×2	3	R30×2	2	R15×2.5	1	R15×2.5	2
2S3013-20	"	1	"	3	"	2	R18×2.5	1	R18×2.5	2
2S3016-20	"	1	"	3	"	2	R20×2.5	1	R20×2.5	2
IHAS-2S4020-30	ISD-32458	1	R108×3	3	R38×2.5	2	R21×2.5	1	R21×2.5	2
2S4025-30	"	1	"	3	"	2	R23×3	1	R23×3	2
2S4032-30	"	1	"	3	"	2	R26×3	1	R26×3	2
IHAS-2S5040-10	ISD-40558	1	R140×3	3	R49×3	2	R26×3	1		
2S5050-10	"	1	"	3	"	2	R29×3.5	1		
2S5064-10	"	1	"	3	"	2	R33×3.5	1		
IHAS-2S6080-10	ISD-50659	1	R172×4	3	R60×3.5	2	R34×3.5	1		
2S6100-10	"	1	"	3	"	2	R38×4	1		
2S6125-10	"	1	"	3	"	2	R43×4	1		

Note) 1.Oil seals are manufactured by Nippon Oil Seal Industry Co. Ltd. (NOK).

2.O-rings are not available through retail sources. Consult your agent for more information.



Gear Pumps

IPH Series Pipe Flange Kit

Understanding Flange Kit Model Numbers :

The pipe flange kit combines the flanges, bolts, washers, and O-rings required for each type of pump into a single kit.

The component parts table shows the screw in type flange kit. In the case of the welded type flange, the flange part number is IH03J-200040 (1 of IH03J-100040 changes to 2). All other included parts are the same.

IHF - 3 - T - 20

Design number
: 20 Design

T : Screw in type
E : Welded type

Pump size
: Single pump
2 to 6
: Double pump
22 to 46

IPH Series
Flange Kit
Note: O-ring 1B-**
refers to JIS B2401-1B-**

Screw in type Flange Kit model No.	Applicable Pump Model No.	IN Flange							
		Flange Part No.		Bolt		Washer		O-ring	
IHF-2-T-20	IPH-2A(B)-*-11	IH03J-100040	1	TH- 8x45	4	WS-B- 8	4	NBR-90 P22	1
IHF-3-T-20	IPH-3A(B)-*-20	IH03J-100080	1	TH-10x50	4	WS-B-10	4	NBR-90 G35	1
IHF-4-T-20	IPH-4A(B)-*-20	IH03J-100100	1	TH-10x55	4	"	4	NBR-90 G40	1
IHF-5-T-20	IPH-5A(B)-*-21(11)	IH03J-100120	1	TH-12x55	4	WS-B-12	4	NBR-90 G50	1
IHF-6-T-20	IPH-6A(B)-*-21(11)	IH03J-100160	1	TH-12x60	4	"	4	NBR-90 G60	1

OUT Flange								Plug	
Flange Part No.		Bolt		Washer		O-ring			
IH03J-100040	1	TH- 8x45	4	WS-B- 8	4	NBR-90 P22	1	TPHA-1/4	2
IH03J-100040	1	TH- 8x45	4	"	4	NBR-90 P22	1	"	2
IH03J-100060	1	TH-10x50	4	WS-B-10	4	NBR-90 G30	1	"	1
IH03J-100080	1	TH-10x50	4	"	4	NBR-90 G35	1	"	2
IH03J-100120	1	TH-12x60	4	WS-B-12	4	NBR-90 G50	1	"	1

Note) 1. In the case of a double pump, the flange kit includes three flanges: one for the common IN port and two OUT port flanges. When using separate IN ports, use separate single pump flange kits, one each for the head side and the shaft side.

Note) 2. There is no common IN port in the case of the double pump models IPH-55, IPH-56, and IPH-66, or a single IN port is used.

Screw in type Flange Kit model No.	Applicable Pump Model No.	IN Flange							
		Flange Part No.		Bolt		Washer		O-ring	
IHF-22-T-20	IPH-22B-*--11	IH03J-100060	1	TH-10x50	4	WS-B-10	4	NBR-90 G30	1
IHF-23-T-20	23	IH03J-100080	1	"	4	"	4	NBR-90 G35	1
IHF-24-T-20	24	IH03J-100120	1	TH-12x55	4	WS-B-12	4	NBR-90 G50	1
IHF-25-T-20	25	IH03J-100160	1	TH-12x60	4	"	4	NBR-90 G60	1
IHF-26-T-20	26	IH03J-100200	1	TH-12x65	4	"	4	NBR-90 G75	1
IHF-33-T-20	IPH-33B-*--11	IH03J-100100	1	TH-10x55	4	WS-B-10	4	NBR-90 G40	1
IHF-34-T-20	34	IH03J-100120	1	TH-12x55	4	WS-B-12	4	NBR-90 G50	1
IHF-35-T-20	35	IH03J-100160	1	TH-12x60	4	"	4	NBR-90 G60	1
IHF-36-T-20	36	IH03J-100200	1	TH-12x60	4	"	4	NBR-90 G75	1
IHF-44-T-20	IPH-44B-*--11	IH03J-100120	1	TH-12x55	4	"	4	NBR-90 G50	1
IHF-45-T-20	45	IH03J-100200	1	TH-12x65	4	"	4	NBR-90 G75	1
IHF-46-T-20	46	IH03J-100240	1	TH-16x75	4	WS-B-16	4	NBR-90 G85	1

OUT Flange (Shaft Side)						OUT Flange (Head Side)						Plug	
Flange Part No.		Bolt		Washer	O-ring	Flange Part No.		Bolt		Washer	O-ring		
IH03J-100040	1	TH- 8x45	4	WS-B- 8	NBR-90 P22	IH03J-100040	1	TH- 8x45	4	WS-B- 8	NBR-90 P22	TPHA-1/4	3
IH03J-100040	1	"	4	"	NBR-90 P22	"	1	"	4	"	"	"	3
IH03J-100060	1	TH-10x50	4	WS-B-10	NBR-90 G30	"	1	"	4	"	"	"	3
IH03J-100080	1	"	4	"	NBR-90 G35	"	1	"	4	"	"	"	2
IH03J-100120	1	TH-12x60	4	WS-B-12	NBR-90 G50	"	1	"	4	"	"	"	2
IH03J-100040	1	TH- 8x45	4	WS-B- 8	NBR-90 P22	IH03J-100040	1	TH- 8x45	4	WS-B- 8	NBR-90 P22	"	2
IH03J-100060	1	TH-10x50	4	WS-B-10	NBR-90 G30	"	1	"	4	"	"	"	3
IH03J-100080	1	"	4	"	NBR-90 G35	"	1	"	4	"	"	"	2
IH03J-100120	1	TH-12x60	4	WS-B-12	NBR-90 G50	"	1	"	4	"	"	"	2
IH03J-100060	1	TH-10x50	4	WS-B-10	NBR-90 G30	IH03J-100060	1	TH-10x50	4	WS-B-10	NBR-90 G30	"	3
IH03J-100080	1	"	4	"	NBR-90 G35	"	1	"	4	"	"	"	2
IH03J-100120	1	TH-12x60	4	WS-B-12	NBR-90 G50	"	1	"	4	"	"	"	2